

MODEL 20 ICE MAKER RECOMMENDED SPARE PARTS LIST

ITEM	PART NO.	STOCK NO.	DESCRIPTION	QTY
CLASS I ITEMS		PREVENTIVE MAINTENANCE ITEM, HIGHLY RECOMMENDED		
1	40G2-0	100204	Top Rotor Bearing	1 Ea
2	60R0-2	100374	Bottom Rotor Bearing	1 Ea
3	40G0-3	100205	O-Ring, Pinion Shaft	1 Ea
4	40G0-4	100206	Ball Bearing, Pinion Shaft	1 Ea
5	40G0-5	100207	Oil Seal, Pinion Shaft	1 Ea
6	40G0-6	100208	Cup Bearing, Pinion Shaft	1 Ea
7	40G0-7	100209	Cone Bearing, Pinion Shaft	1 Ea
8	40M0-2	Check size	Drive Belt	1 Ea
9	40W8-0DS-1	100292	Water Ring, Leading Section	1 Ea
10	40W8-0DS-2	100293	Water Ring, Center Section	1 Ea
11	40W8-0DS-4	100294	Water Ring, Trailing Section	1 Ea
12		103845	Speed Reducer Seal Kit (until July 2009)	1 Kit
13		310031	Water Tank Float Valve Kit	1 Kit
14	40M0-3	100551 100552	Drive Motor, 3/2 HP, 1750 RPM, 56 Frame, 220/440/3/60Hz " " " 1425 RPM " 380/3/50Hz	1 Ea
15	40M1-2	100236	Speed Reducer, 60:1 350MH	1 Ea
CLASS II ITEMS		RECOMMENDED REPLACEMENT ITEM		
16		310017	Hose Kit	1 Ea
17	40W18-0	100305	Water Pump Assembly, Complete 220/380/440/3ph/50/60 Hz	1 Ea
18	40W22-1	100330	Drip Shield, Leading	1 Ea
19	RF-2	100491 100492	Heater Unit, Levelmaster, 115V " " " 230V	1 Ea
CLASS III ITEMS		PROPRIETARY AND/OR LONG LEAD ITEM		
20	40G0-1	100203	Gasket, Top Gear Housing Cover	1 Ea
21	40G5-1	100216	Ring Gear Hub	1 Ea
22	40G9-0	100224	Ring & Pinion Gear Set	1 Ea
23	40G15-0	310046	Water Splash Shield Assembly	1 Ea

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RECOMMENDED SPARE PARTS LIST**

ITEM	PART NO.	STOCK NO.	DESCRIPTION	QTY
24	10M0-5	100070	Load Limit Switch	1 Ea
25	10R0-1	100090	Stainless Steel Spacer Plug	3 Ea
26	40R4-015	100259	Ice Removal Tool Block	2 Ea
27	40R6-0	100263	Bottom Plow	1 Ea
28	60R7-0W	100383	Bottom Bearing Housing	1 Ea
29	40W12-0	100298	Water Ring Support Arms	1 Set
30	40W21-0	100325	Drip Shield Support Arms	1 Set
31	40W22-2	100331	Drip Shield, Trailing	1 Ea
32	40W23-0	102879	Drip Shield Spray Tube Assembly	1 Ea
33	20W24-0	100186	Vertical Ice Deflector	1 Ea
34	RF-12	105911	RS Type LL Float Switch	1 Ea

SERVICE TOOLS

35	AC-2	100573	Rotor Jacking Screw	1 Ea
36	AC-5	100576	Rotor Nut Wrench	1 Ea
37	AC-6	100577	Bearing Retainer Ring Wrench	1 Ea
38		102030	M20 Service Manual	1 Ea